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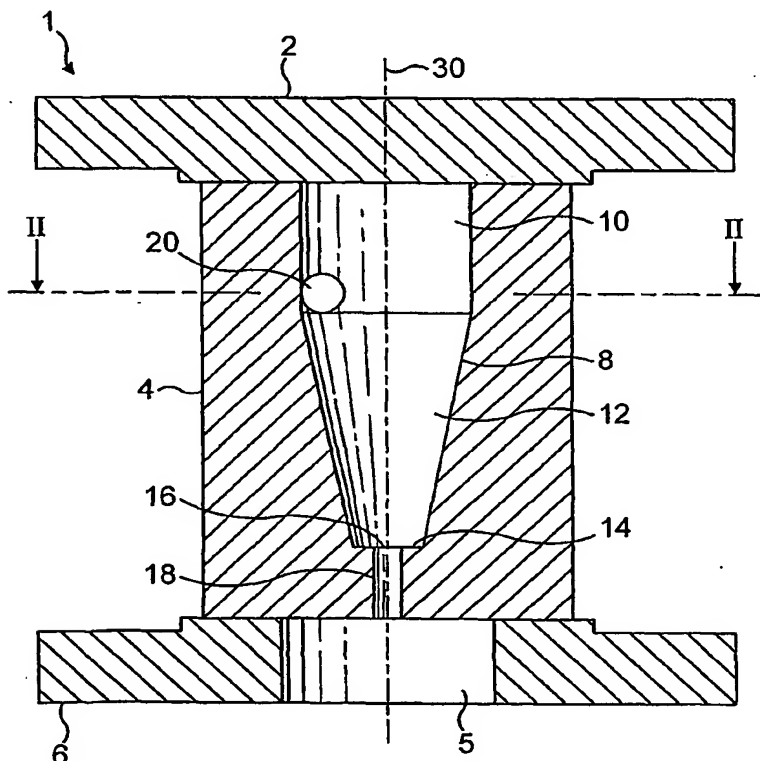
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(54) Title: CONDENSATE TRAP



(57) Abstract: A steam trap (1) is provided comprising a chamber (8) having a substantially cylindrical sidewall, an inlet 20 provided towards the upper end of the sidewall, and an escape aperture (16) provided at its base. The inlet (20) introduces the fluid into the chamber (8) in a manner to promote a rotational flow of the fluid in the chamber (8), so as to create a low pressure location upstream of the escape aperture (16) to restrict the discharge rate of the aperture (16).

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CONDENSATE TRAPFIELD OF THE INVENTION

5 This invention relates to condensate traps.

BACKGROUND OF THE INVENTION

10 Condensate traps are commonly employed to remove  
condensed water from steam utilizing plant and  
equipment, in which context they are normally referred  
to as steam traps. Many different designs of steam  
traps have been developed to suit a variety of  
15 circumstances. The majority of traps involve a self-  
actuating mechanism which detects the presence of  
condensate in the trap, and when necessary opens to  
allow the condensate to drain. These traps have moving  
parts and consequently are prone to suffering  
mechanical failure. An alternative form of trap is a  
20 fixed orifice trap. These are generally reliable as  
they have no moving parts, and in the simplest form  
comprise an aperture through which condensate is  
discharged. Flash steam produced as the pressure drops  
during flow through the aperture acts to reduce the  
25 amount of steam that escapes through the aperture.

One problem encountered with fixed orifice traps is  
that the aperture may become blocked. A further problem  
is that it is difficult to select an orifice size which  
30 matches the condensate load exactly, so that condensate  
is discharged while preventing live steam from leaking  
through the aperture. In reality fixed orifice traps  
tend to be oversized to ensure that condensate is

effectively removed while the consequent loss of steam, when little or no condensate is present, is accepted.

#### SUMMARY OF THE INVENTION

5 According to a first aspect of the present invention there is provided a condensate trap comprising a vortex chamber, an inlet being provided for admitting fluid into the chamber in a manner to promote a rotational flow of the fluid in the chamber about a longitudinal  
10 axis of the chamber, and an escape aperture being provided at an axial end of the chamber.

Preferably at least a portion of the side wall has a substantially circular cross section and may be  
15 cylindrical. In one embodiment, the cylindrical portion adjoins the wider diameter end of a frusto conical portion. The escape aperture may be provided at the narrower end of the frusto conical portion, for example on the longitudinal axis of the chamber.

20

The chamber may have a circular transverse end wall, the escape aperture being provided in the centre of the end wall.

25 In a practical embodiment of a steam trap in accordance with the present invention, the vortex chamber may be provided in a control element supported by a body provided with inlet and outlet passages which communicate respectively with the inlet to the chamber  
30 and the escape aperture. The body may be provided with means for connecting the inlet and outlet passages to pipework of a steam utilisation plant.

The control element and the body may abut each other at respective contact surfaces, which are preferably flat and circular. Ports are preferably then provided at the contact surfaces to provide communication between  
5 the inlet and outlet passages in the body and the respective inlet and escape aperture in the control element.

The control element may be engageable with the body at  
10 the contact surfaces in any one of a plurality of different rotational positions, for example if the contact surfaces are circular as mentioned above. The port communicating with the escape aperture may serve as the centre of rotation between the different  
15 rotational positions. To ensure communication between the inlet passage and the inlet in all possible rotational positions, the port communicating with the inlet may take the form of a circular groove centred on the port communicating with the escape aperture.

20 The inlet may be one of a plurality of inlets, for example three inlets, which are equally distributed around the chamber and which are directed tangentially of the chamber to induce the vortex.

25 The control element may be secured to the body by means of a cap, which clamps the control element to the contact surface of the body. The chamber may open at a face of the control element opposite the contact  
30 surface, in which case the cap preferably closes the chamber.

A second inlet may be provided, which directs the fluid towards the central longitudinal axis of the chamber.

The second inlet may be provided at the same longitudinal portion along the vortex chamber as the first inlet. Switch means may be provided to select either the first or second inlet to introduce the fluid  
5 into the chamber. The switch means may be responsive to temperature sensing means, such as a bimetallic strip, which senses the temperature of the fluid upstream of the trap.

- 10 The escape aperture may have any suitable diameter, depending on the required discharge rate of condensate. In most circumstances, it is envisaged that the escape aperture diameter will fall in the range 1 mm to 40 mm, although in many embodiments the escape aperture  
15 diameter will be less than 30 mm, and possibly less than 10 mm. For example, the diameter of the escape aperture may be 5 mm.

According to a second aspect of the present invention,  
20 there is provided a method of reducing a flow of steam through an escape aperture of a steam trap, comprising the steps of:

- directing a fluid comprising a mixture of steam and condensate into a chamber in a direction so as to  
25 create a vortex within the chamber, and  
providing the escape aperture directly downstream of a low pressure location within the vortex.

#### BRIEF DESCRIPTION OF THE DRAWINGS

- 30 For a better understanding of the present invention, and to show more clearly how it may be carried into effect, reference will now be made, by way of example, to the accompanying drawings, in which:-

Figure 1 is a cross section view of a fixed orifice steam trap in accordance with a first embodiment of the present invention;

5 Figure 2 is a plan view of the fixed orifice steam trap of Figure 1 as viewed from the line II-II in Figure 1;

Figure 3 is a cross section view of a fixed orifice steam trap in accordance with a second embodiment of  
10 the present invention;

Figure 4 is a plan view of the fixed orifice steam trap of Figure 3 as viewed from the line IV-IV in Figure 3;

15 Figure 5 is a sectioned view of another embodiment of a steam trap;

Figure 6 is a plan view of the steam trap of Figure;  
and  
20

Figure 7 is a plan view of a component of the steam trap of Figures 5 and 6.

#### DETAILED DESCRIPTION

25 With reference to Figure 1, the steam trap 1 comprises an upper flange 2, a lower flange 6, and a main body 4 secured between the upper and lower flanges 2,6.

The body 4 defines a vortex chamber 8, having an upper  
30 portion 10 and a lower portion 12. The upper portion 10 of the vortex chamber is cylindrical and closed off at its upper edge by the upper flange 2. The lower portion is a conical frustum, continuing from the cylindrical wall of the upper portion 10 and tapering to a smaller

diameter at its flat base 14. An escape aperture 16 is provided in the centre of the base 14 on the central axis 30 of the trap 1, leading to a conduit 18 extending vertically downwardly from the aperture 16.

5 The escape aperture 16 is approximately 5 mm diameter in this example. This communicates at its lower opening to the surrounding environment or to a condensate return pipe (not shown), via a circular opening 5 in the lower flange 6.

10

The conduit 18 has a length which is greater than the diameter of the escape aperture, for example greater than twice the diameter of the escape aperture. In the embodiment shown, the length of the conduit 18 is 12

15 mm.

A substantially cylindrical inlet passage 20 is provided in the main body 4, and opens into the wall of the chamber 8 at the lower region of the upper portion  
20 of the chamber 8. Referring now to Figure 2, the outermost edge 22 of the cylindrical inlet passage 20 continues tangentially from the cylindrical wall of the chamber 8. The innermost edge 24 of the inlet passage 20 is offset from the central axis 30 of the chamber 8  
25 towards the outer edge 22. At the end of the inlet 20 away from the chamber 8, a connector 26 is provided to connect the inlet 20 to a source of steam and condensate.

30 In use, steam and condensate is introduced tangentially into the chamber 8 through the inlet 20. With the inlet 20 oriented as shown in Figure 2, the steam and condensate flows around the chamber wall 8 in an anticlockwise direction, creating a vortex. The central



axis of the vortex lies on or close to the central axis  
30 of the chamber 8.

The vortex naturally generates a low pressure at its  
5 centre. As the escape aperture 14 is located on the  
central axis 30, the vortex thus provides a low  
pressure region directly upstream of the aperture 16.  
This reduces the discharge rate through the escape  
aperture, and accordingly a larger escape aperture can  
10 be used, reducing the likelihood of the aperture  
becoming blocked. Additionally, the self regulatory  
mechanisms of the vortex provide increased condensate  
discharge in relation to the discharge of steam leaking  
from the aperture, as the trap exhibits the following  
15 characteristics:

During plant start up, cold condensate is built up  
throughout the system and the condensate load on the  
trap is at its highest at this time. As the water is  
20 cold, little or no flash steam will be created, as the  
water is typically not near the steam saturation  
temperature and so will not flash to steam at the  
pressures encountered, either at the low pressure  
centre of the vortex, or at pressure of the outside  
25 environment. Therefore the cold water will flow freely  
through the escape aperture 16.

However, as the temperature at the steam trap  
increases, the water will eventually reach the  
30 saturation temperature for the pressure prevailing at  
the centre of the vortex. At this point vapour or  
flash steam will begin to form, and it is this flash  
steam that will be expelled through the escape aperture  
16. This has the effect of reducing the discharge

through the escape aperture 16, as the density of the flash steam is much lower than that of water.

The low pressure created at the centre of the vortex also reduces the pressure drop from upstream to downstream of the escape aperture 16. Therefore this will also reduce the discharge rate of the aperture 16 as an effect additional to the creation of flash steam as described above.

The flow in the trap is in practice very complex. In accordance with the present invention the vortex chamber creates an area of low pressure upstream of the escape aperture. As is well known in the art, in a vortex pressure energy is converted to kinetic energy. From the conservation of energy (Bernoulli) equation, as the velocity increases the pressure falls. Therefore, low pressure results in low density at any given point, in this case the centre of the vortex. By creating this condition, as steam reaches the escape orifice, the mass discharge rate is reduced in accordance with the flow equation for a single phase fluid:

$$Q = C_d \times (\pi d^2 / 4) \times \sqrt{(\rho \times \Delta p_c)}$$

where

Q = flow rate

$C_d$  = discharge coefficient

d = orifice diameter

$\rho$  = fluid density

$\Delta p_c$  = critical pressure drop

Since the density of water at 20°C is 998 kg/m<sup>3</sup> and the density of steam at 5 barg is 3.2 kg/m<sup>3</sup>, the ratio of the mass discharge rates of steam and water is:

$$5 \quad \sqrt{\frac{\rho_w}{\rho_s}} = \sqrt{\frac{998}{3.2}} = 17.7$$

Thus, when flash steam is generated just upstream of the escape aperture 16, the mass discharge rate of the steam is smaller than that of water by a factor of more  
10 than 17.

In tests, it has been shown that, for a steam line pressure of 11 bar (ie the pressure at the inlet 20), the pressure falls to 7 bar at the centre of the  
15 vortex. At 7 bar, the saturation temperature is 165°, and so if the temperature of the condensate entering the trap falls below 165°C, no flash steam is generated and the condensate is discharged rapidly. Above this temperature the volume of flash steam generated will  
20 steadily increase, progressively reducing the rate of discharge of the escape aperture 16. It has been found that the mass rate of discharge falls to 50% of its initial (cold water) value as the condensate temperature increases from ambient temperature to near  
25 saturation temperature.

Therefore a fixed orifice trap in accordance with the present invention utilises the Bernoulli effect to provide a naturally self regulating discharge  
30 characteristic. Cold water is discharged rapidly but the discharge diminishes rapidly as the saturation temperature of the fluid is approached and flash steam is generated. Once the discharge rate exceeds the condensate load, some steam is inevitably lost, but the

high flow resistance of the vortex minimises this so that at the extreme where no condensate is present, the loss is just 5% of the cold water discharge capacity of the escape aperture. In a more typical application  
5 where the hot condensate load is 60% of the capacity of the discharge escape aperture, the loss will be around 2% of the cold water capacity.

Referring now to Figure 3, a second embodiment of the  
10 present invention is shown. Reference numerals in Figures 3 and 4 relate to similar features as in Figures 1 and 2.

The steam trap shown in Figures 3 and 4 is provided  
15 with a second inlet 32 which extends radially of the chamber 8 such that the second inlet 32 directs steam and condensate into the chamber 8 centrally, towards the central axis 30 of the chamber 8.

20 In use, a switching mechanism (not shown) is provided upstream of the trap 1, either integrally or as a separate component, and switches the flow between the first 20 and second 32 inlets. This is controlled by sensing means which determines the type of fluid in the  
25 pipeline upstream of the trap 1. This may be an electronic system, or a self actuating system which responds to temperature, for example employing a bimetallic element.

30 If the flow is directed to the first inlet 20, steam and condensate is introduced tangentially into the chamber 8 through the inlet 20. The steam and condensate flows around the chamber wall 8 in an anticlockwise direction, with reference to Figure 4,

creating a vortex. The centre of the vortex lies along the central axis 30 of the chamber 8. As discussed above, the low pressure volume created by the vortex upstream of the escape aperture 16 restricts the  
5 discharge through the escape aperture 16.

If the flow is directed to the second inlet 32, as the inlet 32 is directed towards the central axis of the chamber 8, no vortex is generated. The trap then acts  
10 as a conventional fixed orifice trap. The pressure upstream of the escape aperture 16 is higher than with the vortex, and the aperture is less restricted. In this way the characteristics of the flow trap can be altered according to the load. For example, if the  
15 fluid upstream of the inlets is at a low temperature then it is likely to be all, or nearly all, condensate, in which case the second inlet 20 may be used thereby avoiding the creation of a vortex in the chamber 8, and therefore preventing the associated restriction of the  
20 escape aperture 16 by the generation of flash steam. This will expel condensate as quickly as possible.

If the fluid upstream of the inlets is predominantly steam, the first inlet 20 is selected. This creates a  
25 vortex in the chamber and restricts the escape aperture 16 accordingly, therefore reducing the amount of steam lost to the environment.

In this way, the restriction of the discharge through  
30 the escape aperture can be controlled in response to the temperature of the fluid entering the trap, and an improved ratio of condensate to live steam discharge is achieved.

Figures 5 to 7 show a practical embodiment of a steam trap including a vortex chamber 8. The chamber 8 is secured to a body 40 by a cap 42 which is fastened to the body 40 by bolts 44 (Figure 6). The body 40

5 comprises an inlet passage 46 and an outlet passage 48 which have aligned threaded bores 50, 52 for connection to further pipework. The passages 46, 48 extend to respective ports 54, 56 at a flat, circular contact surface 58 formed on the body 40.

10

The chamber 8 is formed in a control element 60 which is of generally cylindrical form having opposite axial end faces 62 and 64. The end face 62 constitutes a contact surface and abuts the contact surface 58 of the  
15 body 40. The chamber 8 opens at the face 64, and the inlets 20 are formed as grooves in the face 64. As shown in Figure 7, there are three of the inlets 20 which are equally distributed about the chamber 8 and are directed transversely of the chamber 8.

20

The chamber 8 is generally cylindrical over its full length, although it has a shallow frusto conical end wall in which the escape aperture 16 is situated. In alternative embodiments, the frusto conical end wall  
25 may be replaced by a transverse, radially extending end wall.

Each inlet 20 is connected by a respective passageway 66 to a port 68 in the form of a circular groove. This  
30 groove 68 is centred on a port 70 and the end of the conduit 18 away from the escape aperture 16. The arrangement of the port 70 and the groove 68 is such that the control element 60 can be placed on the contact surface 58 in any orientation about the port 70

while maintaining communication between the inlets 20 and the escape aperture 16 and the respective inlet and outlet passages 46 and 48 by way of the ports 54 and 56. Seals 72, 74 and 76 are provided to prevent  
5 leakage at the faces 62 and 64.

The cap 42 clamps the control element 60 against the contact face 58 of the body 40. The cap 42 closes the chamber 8 and the inlets 20. In operation, steam and  
10 condensate enters the trap as indicated by an arrow 78 and passes through the inlet passage 46 to the inlets 20 by way of the port 54, a groove 68 and the passageways 66. As described above with reference to Figures 1 to 4, flow through the inlet 20 creates a  
15 vortex within the chamber 8 which regulates flow through the escape aperture 16. Condensate and steam passing through the passage 18 enters the outlet passage 48 by way of the ports 70 and 56, for discharge or return to the boiler.

20 The construction shown in Figure 5 makes it simple to exchange one control element 60 for another without disturbing the connection between the body 40 and the surrounding pipework. Such exchange may be desirable  
25 if, for example, a control element 60 of different characteristics (for example with an escape aperture 16 of a different diameter), or to replace a worn or damaged control element 60 for another.

Claims

1. A condensate trap comprising a vortex chamber, an inlet and a single outlet, the inlet being disposed to admit fluid into the chamber in a manner to promote a rotational flow of the fluid in the chamber about a longitudinal axis of the chamber, and the outlet comprising an escape aperture at an axial end of the chamber.
2. A condensate trap as claimed in claim 1, wherein at least a portion of the vortex chamber is cylindrical.
3. A condensate trap as claimed in claim 1 or 2, wherein at least a portion of the vortex chamber is frusto conical.
4. A condensate trap as claimed in claims 2 and 3, wherein the cylindrical portion adjoins the wider diameter end of the frusto conical portion.
5. A condensate trap as claimed in claim 4, wherein the inlet opens into the cylindrical portion.
6. A condensate trap as claimed in claims 3 to 5, wherein the escape aperture is disposed at the narrower end of the frusto conical portion.
7. A condensate trap as claimed in any one of the preceding claims, wherein the escape aperture is situated on the longitudinal axis of the vortex chamber.



8. A condensate trap as claimed in any one of the preceding claims, wherein the escape aperture is provided in a transverse end wall of the vortex chamber.

5

9. A condensate trap as claimed in any one of the preceding claims, wherein the vortex chamber is provided in a control element supported by a body provided with inlet and outlet passages, the inlet passage communicating with the inlet to the chamber and the outlet passage communicating with the escape aperture.

10. A condensate trap as claimed in claim 9, wherein the control element and the body abut each other at respective contact surfaces, the inlet and outlet passages opening at respective ports on the contact surface of the body, and the inlet and escape aperture communicating with respective ports at the contact surface of the control element.

11. A condensate trap as claimed in claim 10, wherein the control element is engageable with the body in any one of a plurality of different rotational positions about the port communicating with the escape aperture.

12. A condensate trap as claimed in claim 11, wherein the port communicating with the inlet comprises a circular groove in the contact face, centred on the port communicating with the escape aperture.

13. A condensate trap as claimed in any one of claims 9 to 12, wherein the inlet is one of a plurality of

inlets which are directed tangentially of the chamber and are distributed equally around the chamber.

14. A condensate trap as claimed in any one of claims  
5 9 to 13, wherein the control element is secured to the body by a cap.

15. A condensate trap as claimed in claim 14, wherein the chamber is open at a face of the control element  
10 opposite the contact surface, the chamber being closed by the cap.

16. A condensate trap as claimed in any one of the preceding claims, further comprising a second inlet  
15 which directs the fluid towards the longitudinal axis of the chamber.

17. A condensate trap as claimed in claim 16, wherein the second inlet is provided at the same longitudinal  
20 position along the vortex chamber as the first inlet.

18. A condensate trap as claimed in claim 16 or 17, further comprising switch means to select either the first or second inlet to provide the fluid into the  
25 chamber.

19. A condensate trap as claimed in claim 18, wherein the switch means is responsive to temperature sensing means, the temperature sensing means sensing the  
30 temperature of the fluid upstream of the trap.

20. A condensate trap according to any one of the preceding claims, wherein the diameter of the escape aperture is not greater than 40mm.

21. A condensate trap according to claim 20, wherein the diameter of the escape aperture is not greater than 30mm.

5

22. A condensate trap substantially as described herein with reference to, and as shown in, Figures 1 and 2, or Figures 3 and 4, or Figures 5 to 7 of the accompanying drawings.

10

23. A steam plant provided with a condensate trap in accordance with any one of the preceding claims.

24. A method of controlling a flow of steam and condensate utilising a condensate trap in accordance with any one of the preceding claims in which method the flow of steam and condensate is directed into the vortex chamber in a direction so as to create a vortex within the chamber, the vortex having a low pressure region situated adjacent the escape aperture.

20

25. A method of controlling a flow of steam as claimed in claim 24 and substantially as described herein.

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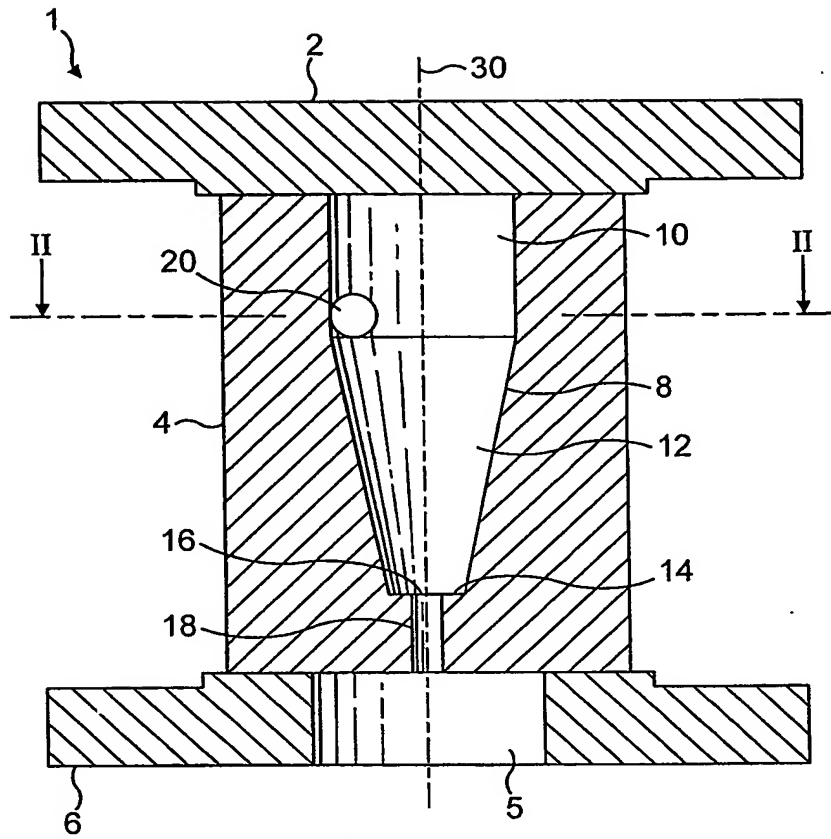


FIG. 1

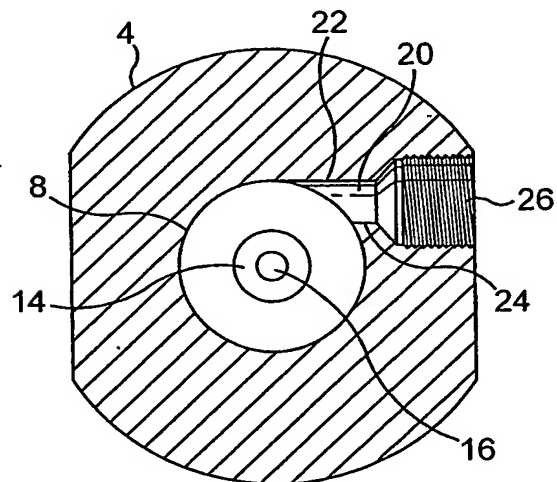


FIG. 2

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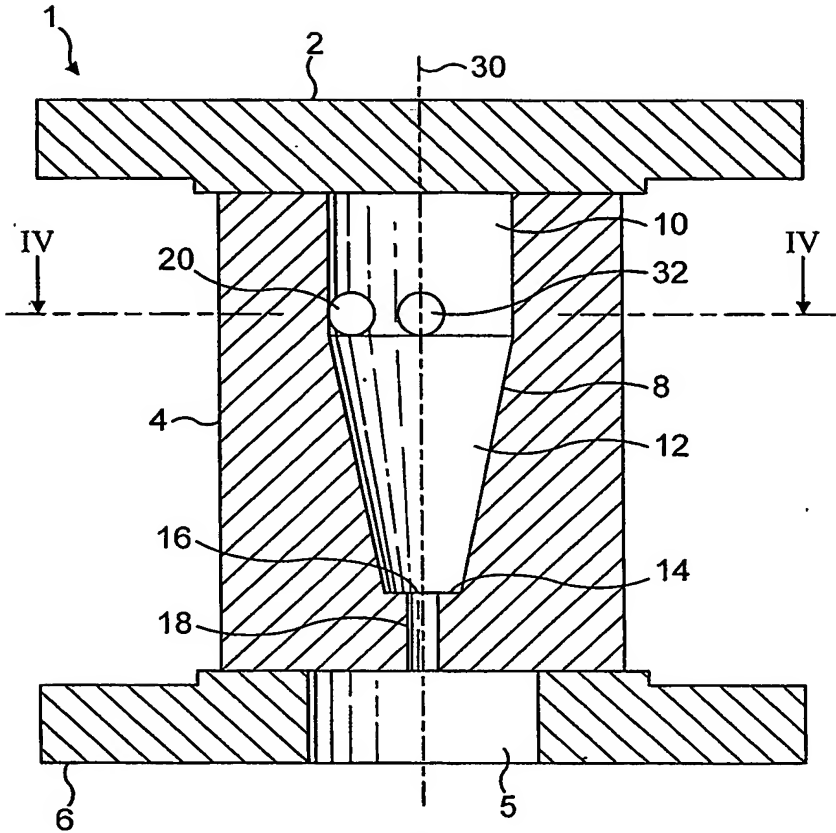


FIG. 3

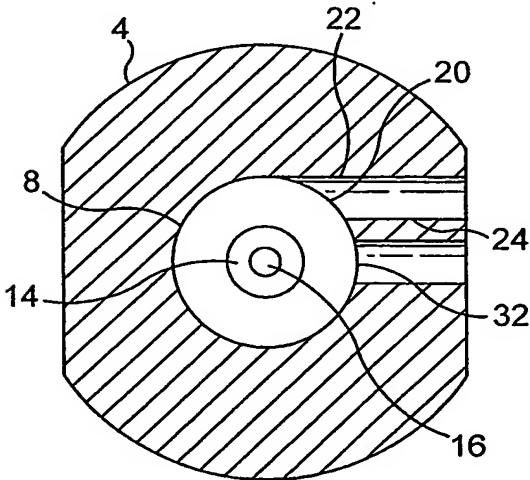


FIG. 4

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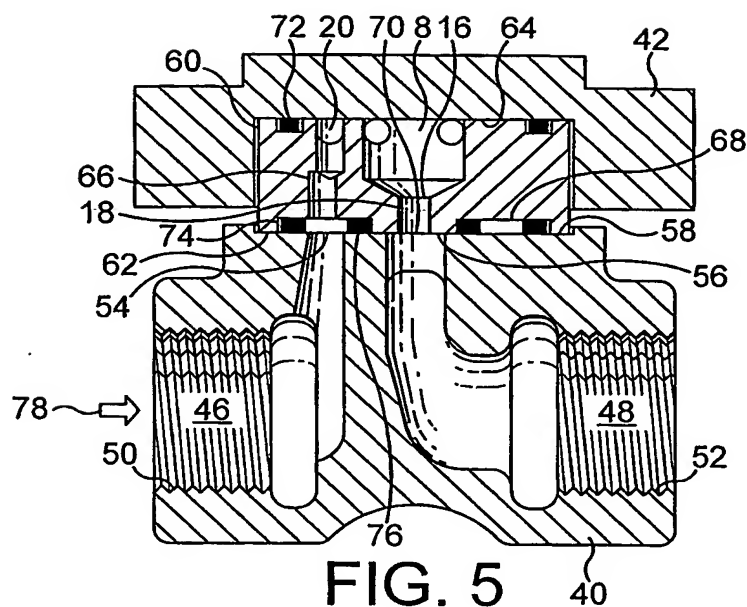


FIG. 5

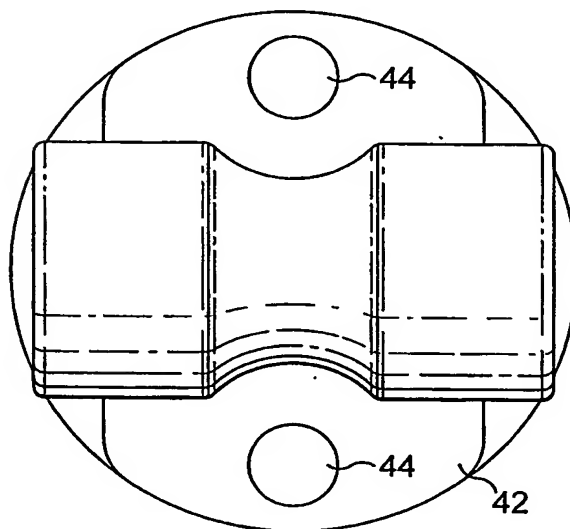


FIG. 6

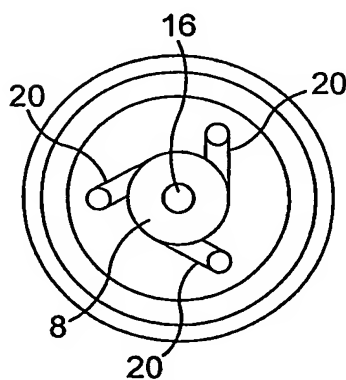


FIG. 7

## INTERNATIONAL SEARCH REPORT

International Application No

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**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 F16T1/34

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 F16T

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X A	US 3 037 518 A (HANS-MARTIN PAPE) 5 June 1962 (1962-06-05) column 1, line 70 - column 2, line 15 column 2, line 36 - line 55 figure 1	1,2, 9-11,23 24
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Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Information on patent family members

International Application No

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